

## An Overview of Disinfection and Sterilization in Healthcare

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## Disinfection and Sterilization

- Provide overview of disinfection and sterilization recommendations
  - Indications and methods for sterilization, high-level disinfection and low-level disinfection
  - Cleaning of patient-care devices
  - Disinfection and sterilization practices

[disinfectionandsterilization.org](http://disinfectionandsterilization.org)

## Disinfection and Sterilization in Healthcare Facilities

WA Rutala, DJ Weber, and HICPAC, cdc.gov

- Overview
  - Last Centers for Disease Control and Prevention guideline in 1985
  - 158 pages (>82 pages preamble, 34 pages recommendations, glossary of terms, tables/figures, >1000 references)
  - Evidence-based guideline
  - Cleared by HICPAC February 2003; delayed by FDA
  - Published in November 2008

## Disinfection and Sterilization

EH Spaulding believed that how an object will be disinfected depended on the object's intended use.

**CRITICAL** - objects which enter normally sterile tissue or the vascular system or through which blood flows should be **sterile**.

**SEMICRITICAL** - objects that touch mucous membranes or skin that is not intact require a disinfection process (**high-level disinfection [HLD]**) that kills all microorganisms but high numbers of bacterial spores.

**NONCRITICAL** - objects that touch only intact skin require **low-level disinfection** (or non-germicidal detergent).

## Processing "Critical" Patient Care Objects

Classification:	Critical objects enter normally sterile tissue or vascular system, or through which blood flows.
Object:	Sterility.
Level germicidal action:	Kill all microorganisms, including bacterial spores.
Examples:	Surgical instruments and devices; cardiac catheters; implants; etc.
Method:	Steam, gas, hydrogen peroxide plasma, vaporized hydrogen peroxide, ozone or chemical sterilization.

## Critical Objects

- Surgical instruments
- Cardiac catheters
- Implants

## Sterilization of "Critical Objects"

Steam sterilization  
 Hydrogen peroxide gas plasma  
 Ethylene oxide  
 Peracetic acid (0.2%)-chemical sterilization  
 Ozone  
 Vaporized hydrogen peroxide  
 Steam formaldehyde

## Chemical Sterilization of "Critical Objects"

Glutaraldehyde ( $\geq 2.0\%$ )  
 Hydrogen peroxide-HP (7.5%)  
 Peracetic acid-PA (0.2%)  
 HP (1.0%) and PA (0.08%)  
 HP (7.5%) and PA (0.23%)  
 Glut (1.12%) and Phenol/phenate (1.93%)

Exposure time per manufacturers' recommendations

## Processing "Semicritical" Patient Care Objects

Classification: Semicritical objects come in contact with mucous membranes or skin that is not intact.  
 Object: Free of all microorganisms except high numbers of bacterial spores.  
 Level germicidal action: Kills all microorganisms except high numbers of bacterial spores.  
 Examples: Respiratory therapy and anesthesia equipment, GI endoscopes, endocavitary probes, etc.  
 Method: High-level disinfection

## Semicritical Items

- Endoscopes
- Respiratory therapy equipment
- Anesthesia equipment
- Endocavitary probes
- Tonometers
- Diaphragm fitting rings

## High Level Disinfection of "Semicritical Objects"

Exposure Time  $\geq 12$  m-30m (US), 20°C

Germicide	Concentration
Glutaraldehyde	$\geq 2.0\%$
Ortho-phthalaldehyde (12 m)	0.55%
Hydrogen peroxide*	7.5%
Hydrogen peroxide and peracetic acid*	1.0%/0.08%
Hydrogen peroxide and peracetic acid*	7.5%/0.23%
Hypochlorite (free chlorine)*	650-675 ppm
Accelerated hydrogen peroxide	2.0%
Glut and phenol/phenate**	1.21%/1.93%

\*May cause cosmetic and functional damage; \*\*efficacy not verified

## Processing "Noncritical" Patient Care Objects

Classification: Noncritical objects will not come in contact with mucous membranes or skin that is not intact.

Object: Can be expected to be contaminated with some microorganisms.

Level germicidal action: Kill vegetative bacteria, fungi and lipid viruses.

Examples: Bedpans; crutches; bed rails; EKG leads; bedside tables; walls, floors and furniture.

Method: Low-level disinfection (or detergent for housekeeping surfaces)

## Low-Level Disinfection for "Noncritical" Objects

Exposure time $\geq$ 1 min	
Germicide	Use Concentration
Ethyl or isopropyl alcohol	70-90%
Chlorine	100ppm (1:500 dilution)
Phenolic	UD
Iodophor	UD
Quaternary ammonium	UD
Accelerated hydrogen peroxide	0.5%

UD=Manufacturer's recommended use dilution

## Methods in Sterilization

## Sterilization of "Critical Objects"

Steam sterilization  
 Hydrogen peroxide gas plasma  
 Ethylene oxide  
 Peracetic acid (0.2%)-chemical sterilization  
 Ozone  
 Vaporized hydrogen peroxide  
 Steam formaldehyde

## Efficacy of Disinfection/Sterilization Influencing Factors

Cleaning of the object  
 Organic and inorganic load present  
 Type and level of microbial contamination  
 Concentration of and exposure time to disinfectant/sterilant  
 Nature of the object  
 Temperature and relative humidity

## Cleaning

- Mechanical cleaning machines-automated equipment may increase productivity, improve cleaning effectiveness, and decrease worker exposure
  - Utensil washer-sanitizer
  - Ultrasonic cleaner
  - Washer sterilizer
  - Dishwasher
  - Washer disinfectant
- Manual

## Sterilization

The complete elimination or destruction of all forms of microbial life and is accomplished in healthcare facilities by either physical or chemical processes

## "Ideal" Sterilization Method

- Highly efficacious
  - Rapidly active
  - Strong penetrability
  - Materials compatibility
  - Non-toxic
  - Organic material resistance
  - Adaptability
  - Monitoring capability
  - Cost-effective
- Schneider PM. Tappi J. 1994;77:115-119

## Steam Sterilization

- Advantages
  - Non-toxic
  - Cycle easy to control and monitor
  - Inexpensive
  - Rapidly microbicidal
  - Least affected by organic/inorganic soils
  - Rapid cycle time
  - Penetrates medical packing, device lumens
- Disadvantages
  - Deleterious for heat labile instruments
  - Potential for burns

## New Trends in Sterilization of Patient Equipment

- Alternatives to ETO-CFC  
ETO-CO<sub>2</sub>, ETO-HCFC, 100% ETO
- New Low Temperature Sterilization Technology  
Hydrogen Peroxide Gas Plasma  
Vaporized hydrogen peroxide  
Peracetic Acid  
Ozone

## Ethylene Oxide (ETO)

- Advantages
  - Very effective at killing microorganisms
  - Penetrates medical packaging and many plastics
  - Compatible with most medical materials
  - Cycle easy to control and monitor
- Disadvantages
  - Some states (CA, NY, TX) require ETO emission reduction of 90-99.9%
  - CFC (inert gas that eliminates explosion hazard) banned after 1995
  - Potential hazard to patients and staff
  - Lengthy cycle/aeration time

## Hydrogen Peroxide Gas Plasma Sterilization

- Advantages
- Safe for the environment and health care worker; it leaves no toxic residuals
  - Fast - cycle time is 28-52 min and no aeration necessary
  - Used for heat and moisture sensitive items since process temperature 50°C
  - Simple to operate, install, and monitor
  - Compatible with most medical devices

## Hydrogen Peroxide Gas Plasma Sterilization

### Disadvantages

- Cellulose (paper), linens and liquids cannot be processed
- Sterilization chamber is small, about 3.5ft<sup>3</sup> to 7.3ft<sup>3</sup>
- Endoscopes or medical devices restrictions based on lumen internal diameter and length (see manufacturer's recommendations); expanded claims with NX
- Requires synthetic packaging (polypropylene) and special container tray

## Steris System Processor

### Advantages

- Rapid cycle time (30-45 min)
- Low temperature (50-55°C) liquid immersion sterilization
- Environmental friendly by-products (acetic acid, O<sub>2</sub>, H<sub>2</sub>O)
- Fully automated
- No adverse health effects to operators
- Compatible with wide variety of materials and instruments
- Suitable for medical devices such as flexible/rigid scopes
- Simulated-use and clinical trials have demonstrated excellent microbial killing

## Steris System Processor

### Disadvantages

- Potential material incompatibility (e.g., aluminum anodized coating becomes dull)
- Used for immersible instruments only
- Biological indicator may not be suitable for routine monitoring
- One scope or a small number of instruments can be processed in a cycle
- 0.2µ bacterial filters may not be suitable for producing sterile water from tapwater
- More expensive (endoscope repairs, operating costs) than HLD
- Point-of-use system, no long-term storage

## Ozone

### Advantages

- Used for moisture and heat-sensitive items
- Ozone generated from oxygen and water (oxidizing)
- No aeration because no toxic by-products
- FDA cleared for metal and plastic surgical instruments, including some instruments with lumens

### Disadvantages

- Sterilization chamber small, 4ft<sup>3</sup>
- Limited use (material compatibility/penetrability/organic material resistance?) and limited microbicidal efficacy data

## V-PRO™1, Vaporized Hydrogen Peroxide

### Advantages

- Safe for the environment and health care worker; it leaves no toxic residuals
- Fast - cycle time is 55 min and no aeration necessary
- Used for heat and moisture sensitive items (metal and nonmetal devices)

### Disadvantages

- Sterilization chamber is small, about 4.8ft<sup>3</sup>
- Medical devices restrictions based on lumen internal diameter and length-see manufacturer's recommendations, e.g., SS lumen 1mm diameter, 125mm length
- Not used for liquid, linens, powders, or any cellulose materials
- Requires synthetic packaging (polypropylene)
- Limited use and limited comparative microbicidal efficacy data

## Conclusions Sterilization

- All sterilization processes effective in killing spores
- Cleaning removes salts and proteins and must precede sterilization
- Failure to clean or ensure exposure of microorganisms to sterilant (e.g. connectors) could affect effectiveness of sterilization process

## Sterilization Practices

## Sterilization Monitoring

Sterilization monitored routinely by combination of physical, chemical, and biological parameters

- Physical - cycle time, temperature, pressure
- Chemical - heat or chemical sensitive inks that change color when germicidal-related parameters present (Class 1-6)
- Biological - *Bacillus* spores that directly measure sterilization

## Recommendations Monitoring of Sterilizers

- Monitor each load with physical and chemical (internal and external) indicators. If the internal indicator is visible, an external indicator is not needed.
- Use biological indicators to monitor effectiveness of sterilizers at least weekly with spores intended for the type of sterilizer (Class 6 CI not a substitute for BI).
- Use biological indicators for every load containing implantable items and quarantine items, whenever possible, until the biological indicator is negative.

## Packaging

- Once items are cleaned, dried, and inspected, items are wrapped or placed in a rigid container
- Arranged in tray/basket according to guidelines
  - Hinged instruments opened
  - Items with removable parts should be disassembled
  - Heavy items positioned not to damage delicate items
- Several choices to maintain sterility of instruments: rigid containers, peel pouched; sterilization wraps

## Packaging Sterilization Wraps

- An effective sterilization wrap would:
  - Allow penetration of the sterilant
  - Provide an effective barrier to microbial penetration
  - Maintain the sterility of the processed item after sterilization
  - Puncture resistant and flexible
  - Drapeable and easy to use
- Multiple layers are still common practice due to the rigors of handling

## Failure to Follow Disinfection and Sterilization Principles

Scenario:

Hospital A discovered that for the past 3 days all surgical instruments were exposed to steam sterilization at 132°C for 0 minutes rather than the intended 4 minutes. A central processing technician turned the timer to 0 minutes in error.

## Failure to Follow Disinfection and Sterilization Principles

## Failure to Follow Disinfection and Sterilization Principles

Rutala, Weber ICHE 2007;28:146

- Method for assessing patient risk for adverse events
- Although exposure events are often unique, can approach the evaluation of potential failure using a standardized approach
- Propose a sequence of 14 steps that form a general approach to a possible failure of disinfection/sterilization (D/S)
- D/S failure could result in patient exposure to an infectious agent

1. Confirm disinfection or sterilization reprocessing failure
2. Impound any improperly disinfected/sterilized items
3. Do not use the questionable disinfection/sterilization unit (e.g., sterilizer, automated endoscope reprocessor) until proper functioning can be assured
4. Inform key stakeholders
5. Conduct a complete and thorough evaluation of the cause of the disinfection/sterilization failure
6. Prepare a line listing of potentially exposed patients
7. Assess whether disinfection/sterilization failure increases patient risk for infection
8. Inform expanded list of stakeholders of the reprocessing issue
9. Develop a hypothesis for the disinfection/sterilization failure and initiate corrective action
10. Develop a method to assess potential adverse patient events
11. Consider notification of state and federal authorities
12. Consider patient notification
13. Develop long-term follow-up plan
14. Perform after-action report

FIGURE 1. Protocol for exposure investigation after a failure of disinfection and sterilization procedures.

## Disinfection and Sterilization

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## Summary

Disinfection and sterilization guidelines must be followed to prevent exposure to pathogens that may lead to infection

Thank you